



扫一扫查验真伪

特种设备制造监督检验证书  
Manufacture Supervision Inspection Certificate for Special Equipment  
(气 瓶)  
(Gas Cylinders)

证书编号(Certificate Number): PZJ2025BA0079

|                                                 |                    |                                             |                                                      |
|-------------------------------------------------|--------------------|---------------------------------------------|------------------------------------------------------|
| 制造单位<br>Manufacturer                            | 浙江蓝能氢能科技股份有限公司     |                                             |                                                      |
| 制造许可级别<br>Manufacture Licensing Level           | A2、C3、B1、B4        | 制造许可证编号<br>Manufacture License No.          | TS2233580-2027                                       |
| 产品名称<br>Product Name                            | 大容积钢质无缝气瓶          | 产品型号<br>Product Specification               | TUBE1-719-4180-20 I                                  |
| 产品批号<br>Batch No.                               | 25022              | 产品数量<br>Quantity                            | 25 只                                                 |
| 产品标准<br>Standard                                | GB/T 33145-2023    | 充装介质<br>Filling Medium                      | CNG、H2、O2、Air、N2、<br>Ar、He、Ne、Kr、NO、CO<br>及可兼容混合气中一种 |
| 设计单位<br>Designer                                | 浙江蓝能氢能科技股份<br>有限公司 | 产品图号<br>Drawing Number                      | TUBE1-719-V-20 I-02                                  |
| 设计日期<br>Design Date                             | 2024年08月           | 制造日期<br>Date of Manufacturing               | 2025年06月                                             |
| 产品编号<br>Serial No.                              | 001-025            | 监督检验所抽<br>的产品编号<br>Sample Gas Cylinders No. | 009                                                  |
| 本批产品编号中不包括<br>Un-including the numbers as below | -                  |                                             |                                                      |

按照《特种设备安全监察条例》的规定，该批气瓶产品经我机构实施制造监督检验，安全性能符合《气瓶安全技术规程》（TSG 23-2021）的要求，特发此证书，并且在该批气瓶产品（瓶肩）标注有如下监督检验标志。

According to 《Regulations on Safety Supervision of Special Equipment》, this batch of products has been supervised and inspected and its safety performance conforms to 《Supervision Regulation on Safety technology for Gas Cylinders》（TSG 23-2021）, the certificate is issued and TS stamp is marked on the **shoulder** of the products.



监督检验人员Inspector: 陈志明 2025年6月20日

审核Reviewer: 沈志明 2025年6月20日

批准Approver: 姜华 2025年6月21日

监督检验机构: 浙江省特种设备科学研究院  
Supervisory Inspection Institute: Zhejiang Academy of Special Equipment Science  
(检验检测专用章)  
(Inspection and Testing Stamp)  
监督检验机构统一社会信用代码: TS7110005-2028  
Approved Certificate Number: TS7110005-2028

注: 本证书一式三份, 一份监督检验机构存档, 两份送制造单位, 其中一份由制造单位随产品出厂资料交付。  
Note: This certificate in triplicate, one save in Supervisory Inspection Institute, one save in manufacturer, and one send to user with Ex-factory Documents.

地 址Address: 杭州市凯旋路211号 Kaixuan Rd 211#, Hangzhou 邮编Post Code: 310020  
业务电话business Tel.: 0571-86025622, 85114617 投诉电话Complaint Tel.: 0571-85085701, 86026725



浙江泰富无缝钢管有限公司

# 质量合格证明书

ZHEJIANG PACIFIC SEAMLESS STEEL TUBE CO.,LTD

地址: 中国 浙江 上虞 小越  
ADDRESS: XIAOYUE SHANGYU ZHEJIANG CHINA  
电话: 0575-82711908 传真: 0575-82711860  
TEL: FAX:

浙江钢管  
ZHEJIANG STEEL TUBE

收货单位: 浙江蓝能氢能科技股份有限公司

CONSIGNEE:

合同编号:

CONTRACT No:

产品名称: 气瓶用无缝钢管

DESCRIPTION: Seamless steel tubes for Gas Cylinder

产品标准: LN-JSGF-GG-005 REV.3

STANDARD

质证书号: 202505010

CERTIFICATE No:

许可证号: TS2710L69-2026

LICENSE No:

EN10204-3.1

## MILL'S CERTIFICATE

邮编: 312367

P.C.BOX:



| NO. | 炉号<br>Heat No.                                                                                                                                                                                                            | 批号<br>Batch No.                               | 钢级 (号)<br>Steel grade                         | 规格 Size(mm)                 |                                 | 数量 Quantity              |                                 | 交货状态<br>Condition of supply |                                 | 热处理温度<br>Heat Treatment temperature | 表面及尺寸<br>Surface & Dimension    |                                                                                   |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|-----------------------------------------------|-----------------------------|---------------------------------|--------------------------|---------------------------------|-----------------------------|---------------------------------|-------------------------------------|---------------------------------|-----------------------------------------------------------------------------------|-----------------------------------|--------------------------|---------------------------------|--------------------------|---------------------------------|--------------------------|---------------------------------|--------------------------|---------------------------------|--------------------------------|---------------------------------------------|--------------------------|---------------------------------|--------------------------|--|--|--|--|--|--|--|
|     |                                                                                                                                                                                                                           |                                               |                                               | 外径×壁厚×长度<br>O.D×W.T×L       | 长度<br>Length (m)                | 支数<br>Pieces             | 重量<br>Weight (t)                | 冷拔 CD                       | 合格 ok                           |                                     |                                 |                                                                                   |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
| 1   | E12500214                                                                                                                                                                                                                 | R25030211                                     | 4130X                                         | Φ719×21.5×12070             |                                 | 26                       | 302.4                           | 119.8                       |                                 | /                                   |                                 |                                                                                   |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
| NO. | 化学成分 Chemical Composition (%)                                                                                                                                                                                             |                                               |                                               |                             |                                 |                          |                                 |                             |                                 |                                     |                                 | 工艺试验 Technical test                                                               |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
|     | C                                                                                                                                                                                                                         | Si                                            | Mn                                            | S                           | P                               | S-P                      | Mo                              | Cr                          | V                               | Ti                                  | B                               | Nb                                                                                | Zr                                | As                       | Sn                              | Sb                       | Pb                              | Bi                       | H                               | O                        | N                               | 弯曲试验<br>Bend Tests<br>D= mm a° | 硬度检验<br>Hardness test<br>(HB/HV/HRC)        |                          |                                 |                          |  |  |  |  |  |  |  |
|     | MIN                                                                                                                                                                                                                       | 0.28                                          | 0.15                                          | 0.40                        | 0.010                           | 0.020                    | 0.025                           | 0.15                        | 0.80                            |                                     |                                 |                                                                                   |                                   | 0.010                    | 0.010                           | 0.010                    | 0.010                           | 0.010                    | 2*10 <sup>-4</sup>              | 25*10 <sup>-4</sup>      | 70*10 <sup>-4</sup>             |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
|     | MAX                                                                                                                                                                                                                       | 0.35                                          | 0.35                                          | 0.90                        | 0.010                           | 0.025                    | 0.25                            | 1.10                        | 1.10                            |                                     |                                 |                                                                                   |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
| 1   | 熔炼<br>Heat                                                                                                                                                                                                                | 0.30                                          | 0.24                                          | 0.81                        | 0.002                           | 0.012                    | 0.014                           | 0.21                        | 0.99                            | 0.012                               |                                 |                                                                                   |                                   | 0.005                    | 0.001                           | 0.001                    | 0.001                           | 0.001                    | 0.5                             | 10.8                     | 25.5                            | 内壁<br>IW                       | 外壁<br>OW                                    | 195-269                  |                                 |                          |  |  |  |  |  |  |  |
|     | 产品<br>Production                                                                                                                                                                                                          | 0.30                                          | 0.25                                          | 0.82                        | 0.002                           | 0.013                    | 0.015                           | 0.21                        | 0.98                            | 0.014                               |                                 |                                                                                   |                                   | 0.005                    | 0.001                           | 0.001                    | 0.001                           | 0.001                    | /                               | /                        | /                               | /                              | /                                           | 240 242 243              |                                 |                          |  |  |  |  |  |  |  |
| NO. | 无损检验 NDT                                                                                                                                                                                                                  |                                               |                                               |                             |                                 |                          |                                 |                             |                                 |                                     |                                 | 水压 Hydraulic                                                                      |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
| 1   | UT                                                                                                                                                                                                                        | 探伤标准<br>NDT standard                          | 合格等级<br>Level of Qualified                    |                             | 结论<br>Conclusion                | 合格 ok                    | ET                              | 探伤标准<br>NDT standard        | 合格等级<br>Level of Qualified      |                                     | 结论<br>Conclusion                | 合格 ok                                                                             | 盲区 Blind area<br>(手工UT)UT by hand |                          | 结论<br>Conclusion                | 压力 (MPa)<br>Pressure     | 保持时间 (S)<br>Holding time        | 结论<br>Conclusion         |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
|     |                                                                                                                                                                                                                           | NB/T47013.3-2015                              | I 级(≤1.0mm)                                   |                             |                                 |                          |                                 | E2                          | GB/T7735-2016                   |                                     |                                 |                                                                                   |                                   | /                        | /                               | /                        | /                               | /                        |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
| NO. | 拉伸试验 Tensile Test                                                                                                                                                                                                         |                                               |                                               |                             | 冲击试验 Impact Test                |                          |                                 |                             | 金相试验 Microscopic test           |                                     |                                 |                                                                                   | 非金属夹杂物 Non-metallic Inclusion     |                          |                                 |                          | DS                              |                          |                                 |                          |                                 |                                |                                             |                          |                                 |                          |  |  |  |  |  |  |  |
|     | 试验温度<br>Testing Temperature (℃)                                                                                                                                                                                           | 屈服强度<br>Yield strength R <sub>pl2</sub> (MPa) | 抗拉强度<br>Tensile strength R <sub>m</sub> (MPa) | 断后伸长率<br>Elongation (A) (%) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J)    | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J)            | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J)                                                          | 试验温度<br>Testing Temperature (℃)   | 冲击功<br>Impact Energy (J) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J)       | 试验温度<br>Testing Temperature (℃)             | 冲击功<br>Impact Energy (J) | 试验温度<br>Testing Temperature (℃) | 冲击功<br>Impact Energy (J) |  |  |  |  |  |  |  |
| 1   | 660/670                                                                                                                                                                                                                   | 780/790                                       | 22.0/23.0                                     | ≥20                         | 485~750                         | 725~880                  | ≥20                             | ≤0.86                       | 83/87                           | 92/82                               | 86/90                           | 87/86                                                                             | 8/8                               | ≥6.5                     | 0.000.0                         | 0.50.5                   | 0.000.0                         | 0.50.5                   | 0.000.0                         | 0.50.5                   | 0.000.0                         | 0.50.5                         | 0.000.0                                     | 0.50.5                   | 0.000.0                         | 0.50.5                   |  |  |  |  |  |  |  |
| 备注  | 1、拉伸试验的试样规格 L <sub>0</sub> = 50 Φ10.0<br>Sample specifications of tensile test:<br>2、冲击试验的试样规格 KV <sub>2</sub> 10×10×55<br>Sample specifications of impact test:<br>3、弯曲试验的试样规格<br>Sample specifications of bending test: |                                               |                                               |                             |                                 |                          |                                 |                             |                                 |                                     |                                 | 4、硬度试验的试样规格<br>Sample specifications of hardness test:<br>取样位置<br>Sampling point: |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                | 备注: 小样热处理 Heat treatment for sample remarks |                          |                                 |                          |  |  |  |  |  |  |  |
|     | 取样位置 1/2 壁厚纵向<br>Sampling point: 1/2 WT-L<br>取样位置 1/2 壁厚纵向<br>Sampling point: 1/2 WT-L<br>取样位置<br>Sampling point:                                                                                                         |                                               |                                               |                             |                                 |                          |                                 |                             |                                 |                                     |                                 | 取样位置<br>Sampling point:                                                           |                                   |                          |                                 |                          |                                 |                          |                                 |                          |                                 |                                | 取样位置<br>Sampling point:                     |                          |                                 |                          |  |  |  |  |  |  |  |

|        |                               |               |                |  |     |
|--------|-------------------------------|---------------|----------------|--|-----|
| rein蓝能 | 浙江蓝能氢能科技股份有限公司                |               | 版本状态/Rev       |  | A/7 |
|        | Zhejiang Rein Hytec Co., Ltd. |               | 记录编号/Sheet No. |  |     |
|        |                               | R/MR-10-QD006 |                |  |     |

|                                                |           |                          |           |                            |                |
|------------------------------------------------|-----------|--------------------------|-----------|----------------------------|----------------|
| 大容积无缝钢管复验报告                                    |           |                          |           |                            |                |
| The reinspection report of seamless steel tube |           |                          |           |                            |                |
| 报告编号:<br>Report No.                            | 2505010   | 材料牌号<br>Type of Material | 4130X     | 送样日期<br>Entrusting Date    | 2025.05.10     |
| 炉号<br>Heat No.                                 | E12500214 | 批号<br>Batch No.          | R25030211 | 技术标准<br>Technical standard | Q/LNQ 002-2024 |

| 检验结果                                                                                                    |           |           |           |           |           |        |        |        |        |        |        |        |
|---------------------------------------------------------------------------------------------------------|-----------|-----------|-----------|-----------|-----------|--------|--------|--------|--------|--------|--------|--------|
| Test results                                                                                            |           |           |           |           |           |        |        |        |        |        |        |        |
| 元素<br>Element                                                                                           | C         | Si        | Mn        | Cr        | Mo        | P      | S      | As     | Sn     | Sb     | Pb     | Bi     |
| 检验值<br>Examination value                                                                                | 0.31      | 0.26      | 0.83      | 0.99      | 0.21      | 0.012  | 0.003  | 0.004  | 0.002  | 0.002  | 0.002  | 0.001  |
| 标准值<br>Normal value                                                                                     | 0.25~0.35 | 0.15~0.35 | 0.40~0.90 | 0.80~1.10 | 0.15~0.25 | ≤0.020 | ≤0.010 | ≤0.010 | ≤0.010 | ≤0.010 | ≤0.010 | ≤0.010 |
| 低倍组织<br>Low-magnification structure                                                                     |           |           |           |           |           |        |        |        |        |        |        |        |
| 有无肉眼可见的缩孔、气泡、未熔合、裂缝、夹杂物或白点                                                                              |           |           |           |           |           |        |        |        |        |        |        |        |
| 非金属夹杂物<br>Non-metallic Inclusion                                                                        |           |           |           |           |           |        |        |        |        |        |        |        |
| A B C D Ds                                                                                              |           |           |           |           |           |        |        |        |        |        |        |        |
| 0.0/0.0 0.5/0.5 0.0/0.0 0.0/0.0 0.5/0.5 0.0/0.0 0.0/0.0 0.0/0.0 0.0/0.0 0.0/0.0 0.0/0.0 0.0/0.0 0.0/0.0 |           |           |           |           |           |        |        |        |        |        |        |        |
| ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5 ≤1.5                                        |           |           |           |           |           |        |        |        |        |        |        |        |
| 粗系 Heavy 细系 Thin 粗系 Heavy 细系 Thin 粗系 Heavy 细系 Thin 粗系 Heavy 细系 Thin 粗系 Heavy 细系 Thin                    |           |           |           |           |           |        |        |        |        |        |        |        |
| 无                                                                                                       |           |           |           |           |           |        |        |        |        |        |        |        |

|                   |                                            |                                               |                                                 |
|-------------------|--------------------------------------------|-----------------------------------------------|-------------------------------------------------|
| 结论:<br>Conclusion | 化学成分 % (GB/T 4336)<br>Chemical Composition | 非金属夹杂物 (GB/T 10561)<br>Non-metallic Inclusion | 低倍组织 (GB/T 1979)<br>Low-magnification structure |
| 备注:<br>Note       | 本试验结果只对送检小样负责。                             |                                               |                                                 |

试验员  
Tester

田德利

日期  
Date

2025 年 05 月 10 日

审核  
Auditor

姜国伟

日期  
Date

2025 年 05 月 10 日

监检项目  
A/B/C

监检  
日期  
2025 年 5 月 10 日

|                                                                                   |                                                |                |               |
|-----------------------------------------------------------------------------------|------------------------------------------------|----------------|---------------|
|  | 浙江蓝能氢能科技股份有限公司<br>Zhejiang Rein Hytec Co.,Ltd. | 版本状态/Rev       | A/7           |
|                                                                                   |                                                | 记录编号/Sheet No. | R/MR-11-QD022 |

## 钢质无缝气瓶批量检验质量证明书

### Lot Inspection Quality Certificate of Seamless Steel Cylinders

证书编号 Certificate No.: LNzb022-2025

|                      |                                                                                                                                                        |                                                                                      |                     |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------|
| 产品名称<br>Product Name | 大容积钢质无缝气瓶<br>Large Capacity Seamless Steel Gas Cylinders                                                                                               | 生产批号<br>Batch No.                                                                    | 25022               |
| 产品编号<br>Eng.No.      | 001~025                                                                                                                                                | 产品图号<br>Product drawing No.                                                          | TUBE1-719-V-20 I-02 |
| 充装介质<br>(以整车介质为准)    | Design or Type of Gas<br>(The vehicle medium shall prevail)                                                                                            | CNG、H <sub>2</sub> 、O <sub>2</sub> 、Air、N <sub>2</sub> 、Ar、He、Ne、Kr、NO、CO 及可兼容混合气中一种 |                     |
| 制造厂<br>Manufacturer  | 浙江蓝能氢能科技股份有限公司<br>Zhejiang Rein Hytec Co.,Ltd.                                                                                                         | 生产许可证编号<br>Production license number                                                 | TS2233580-2027      |
| 地址<br>Address        | 浙江省杭州湾上虞经济技术开发区东一区振兴大道5号<br>No 5 Zhenxing Road , Eastern Area I, Shangyu Economic and Technological Development Zone ,Hangzhou Bay, Zhejiang Province. |                                                                                      |                     |

#### 1.技术数据 Technical Data

|                                            |                 |                                       |                                                                   |
|--------------------------------------------|-----------------|---------------------------------------|-------------------------------------------------------------------|
| 工作压力 MPa<br>SERVICE Pressure               | 20              | 水压试验压力 MPa<br>Hydraulic Test Pressure | 33.34                                                             |
| 工作环境温度℃<br>Working Environment Temperature | -40~60          | 气密性试验压力 MPa<br>Leak Test Pressure     | 随整车进行气密性试验<br>Carry out air tightness test with the whole vehicle |
| 气瓶规格<br>Specification                      | Φ719×21.2×12030 | 气瓶型号<br>Cylinder Model                | TUBE1-719-4180-20 I                                               |

#### 2.主体材料化学成分复验值 Chemical Analysis of Main Material

|                       |           |           |                |           |        |                   |           |           |
|-----------------------|-----------|-----------|----------------|-----------|--------|-------------------|-----------|-----------|
| 材料牌号<br>Material      | 4130X     |           | 炉号<br>Heat No. | E12500214 |        | 入库编号<br>Stock No. | G25027    |           |
| 项目<br>Item            | C<br>%    | Si<br>%   | Mn<br>%        | P<br>%    | S<br>% | P+S<br>%          | Cr<br>%   | Mo<br>%   |
| 标准值<br>Standard Value | 0.25~0.35 | 0.15~0.35 | 0.40~0.90      | ≤0.020    | ≤0.010 | ≤0.025            | 0.80~1.10 | 0.15~0.25 |
| 供应值<br>Supplied value | 0.30      | 0.25      | 0.82           | 0.013     | 0.002  | 0.015             | 0.98      | 0.21      |
| 复验值<br>Retest value   | 0.31      | 0.26      | 0.83           | 0.012     | 0.003  | 0.015             | 0.99      | 0.21      |

#### 3.热处理 Heat Treatment

|                                |                               |                          |                                      |
|--------------------------------|-------------------------------|--------------------------|--------------------------------------|
| 热处理方法<br>Heat Treatment Method | 调质<br>Hardening and Tempering | 淬火介质<br>Quenching Medium | 水基淬火剂<br>Water-based Hardening Agent |
|--------------------------------|-------------------------------|--------------------------|--------------------------------------|

|                                                                                   |                                                |                |               |
|-----------------------------------------------------------------------------------|------------------------------------------------|----------------|---------------|
|  | 浙江蓝能氢能科技股份有限公司<br>Zhejiang Rein Hytec Co.,Ltd. | 版本状态/Rev       | A/7           |
|                                                                                   |                                                | 记录编号/Sheet No. | R/MR-11-QD022 |

## 钢质无缝气瓶批量检验质量证明书

### Lot Inspection Quality Certificate of Seamless Steel Cylinders

证书编号 Certificate No.: LNZB022-2025

#### 4.调质处理后机械性能试验值 Mechanical Properties After Heat Treatment

| 项目<br>Item            | 抗拉强度<br>T.S<br>Rm<br>MPa | 屈服强度<br>Y.S<br>Re1<br>MPa | 屈强比<br>Re1<br>/Rm | 伸长率<br>Elongatio<br>n<br>A <sub>50</sub><br>% | 冲击试验 Impact Tset<br>(-40℃)J |                      | 压扁试验<br>Flattening<br>Test | 硬度<br>Hardnes<br>HBW |
|-----------------------|--------------------------|---------------------------|-------------------|-----------------------------------------------|-----------------------------|----------------------|----------------------------|----------------------|
|                       |                          |                           |                   |                                               | 平均值<br>Avg.Value            | 单个试验最小值<br>Min.Value |                            |                      |
| 标准值<br>Standard Value | 725~880                  | 485-750                   | ≤0.86             | ≥20                                           | ≥60                         | ≥48                  | 无裂纹<br>No crack            | 195~269              |
| 试验值<br>Test value     | 770                      | 661                       | 0.86              | 28.5                                          | 133                         | 141                  | 无裂纹<br>No crack            | 合格 OK                |

#### 5.金相检查 Micrographic Examination

| 编号<br>Id              | 组织<br>Structure           | 晶粒度（级）<br>Grain Size (Grade) | 脱碳层深度 Decarburized Depth（mm） |               |
|-----------------------|---------------------------|------------------------------|------------------------------|---------------|
|                       |                           |                              | 内壁<br>Inside                 | 外壁<br>Outside |
| 标准值<br>Standard value | 回火索氏体<br>Tempered Sorbite | ≥7.0                         | ≤0.25mm                      | ≤0.30mm       |
| 检验值<br>Test value     | 回火索氏体<br>Tempered Sorbite | 8.0                          | 0.09                         | 0.20          |

经检验，符合 GB/T33145-2023 《大容积钢质无缝气瓶》及设计图样的要求，该批气瓶合格。

Through inspection，this batch of cylinders is qualified to conform to the requirements of standardGB/T33145-2023 “Large capacity seamless steel cylinders ” and drawing design.

质量保证工程师：  
QA Engineer  
Examination

黄国明

Huang Guoming

质量检验专用章

制造厂检验专用章

Special Seal For Quality

质量检验专用章

QA special seal

监督检查员：  
Inspector

⑦

监检项目 A/B/C

⑦

监检：孙志军

⑦

日期：2025年6月9日

日期 Date: 2025.6.9